



# CROSS LAMINATED TIMBER IN THE UNITED STATES: PAST, PRESENT, AND FUTURE

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# Benefits of Mass Timber

- Sustainable
- Low Carbon Footprint
- Rapid Construction
- Less Waste
- Thermal Performance/Energy Efficiency
- Fire Protection
- Cost Effectiveness



**TALL WOOD BUILDINGS** !!!!!



# Tall Wood Buildings in US



# Tall Wood Buildings in US



- 1,025' X 235' footprint
- 183' High



# Recent Developments



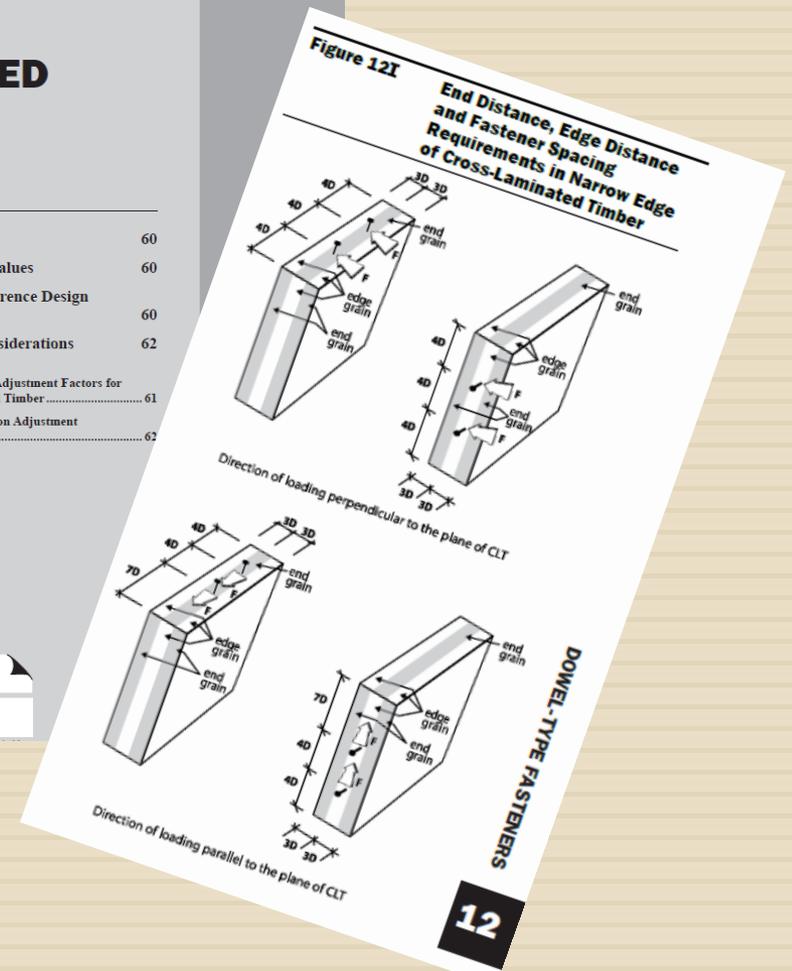
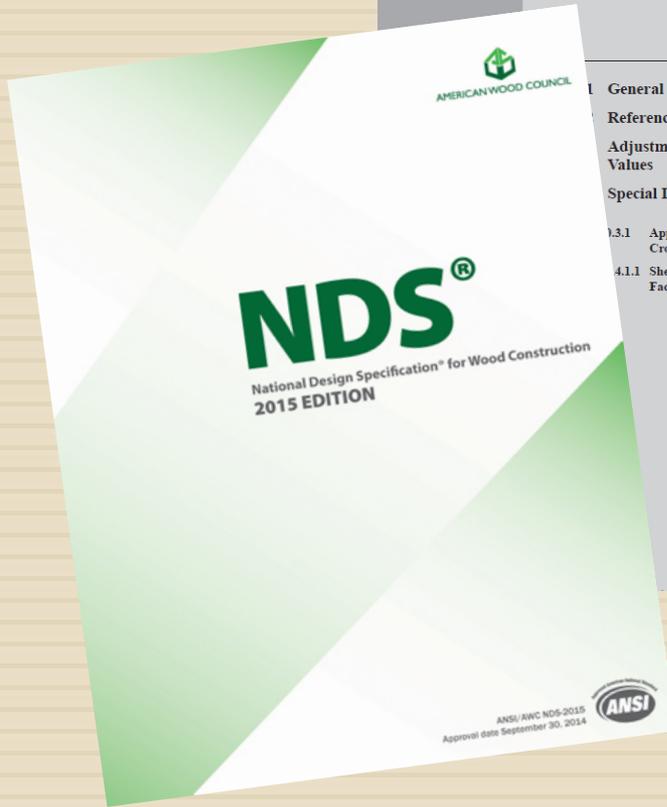
# Design Milestones



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## CROSS-LAMINATED TIMBER

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# Future of U.S. Tall Wood Buildings



Forum

## Cross-Laminated Timber for Seismic Regions: Progress and Challenges for Research and Implementation

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### Introduction

Cross-laminated timber (CLT) is a relatively new heavy timber construction material (also referred to as massive timber) that originated in central Europe and quickly spread to building applications around the world over the past two decades. Using dimensional lumber typically in the range of 1x or 2x sizes) plus laminated with each lamination layer oriented at 90° to the adjacent layer, CLT panels can be manufactured into virtually any size (with one dimension limited by the width of the panel), precast and pre-engineered into desirable shapes, and then shipped to the construction site for quick installation. Panelized CLT buildings are subject to resisting gravity load (compared to light frame wood buildings) because CLT walls are effectively like solid wood pieces in load bearing. The design of CLT for gravity is relatively straightforward and simple. However, the behavior of panelized CLT systems under lateral load is not well understood especially residential and light commercial applications where there are plenty of wall types in the floor plans. Compared to light frame wood CLT systems under seismic demand, the behavior of panelized CLT systems under lateral load is not well understood especially when there is high seismic demand. A design loading scheme where shear walls, it is relatively difficult for panelized CLT shear walls to achieve similar levels of lateral deflection without paying special attention to design details, i.e., connections. A design loading scheme of energy dissipating mechanism will result in high seismicity amplifications and excessive global overturning demands for multi-story buildings, and even more so for tall wood buildings. Although a number of studies have been conducted on panelized CLT walls and building assemblies since the 1990s, the wood design community's understanding of the seismic behavior of the impetus for walls and building systems, hence the research, which will be summarized in this article and the full CLT building work-shop, which will be introduced herein. For example, there has been a recent trend in engineering to improve multi-story wood systems which have not been an earthquake resistant lateral system concepts have been after an earthquake resistant lateral system concepts have been explored for concrete and steel construction. This former article presents a review of past research developments on CLT as a lateral force-resisting system, the current state-of-the-art design and construction of tall buildings with CLT worldwide, and attempts to summarize the societal needs and challenges in developing resilient CLT construction in regions of high seismicity in the United States.

### CLT as Lateral Force-Resisting System: A Comprehensive Review

Although CLT has been in existence as a panelized building material for close to 20 years, construction using CLT was not truly widespread until about a decade ago. After the early 2000s, CLT construction began to see a significant increase in Europe, partially because of its ability to enable taller buildings (e.g., close to 10 stories) using a sustainable material. On the other hand, the research and understanding of panelized CLT as a lateral force-resisting system in high seismic regions was limited compared to other lateral structural systems. Early research on CLT multi-story buildings and the interest in the CLT market in timber architecture and the interest in North America and other parts of the world. Recently, researchers in North America and other parts of the world (e.g., Asia and New Zealand, have begun to investigate the potential of using this sustainable material. A review of studies published through 2014 that focus on CLT as a lateral force-resisting system is summarized in the first article in this special issue. The review is organized by geographical region and research initiatives, providing a broad historical

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NATIONAL SYMPOSIUM:

## TOWARD TALLER WOOD BUILDINGS

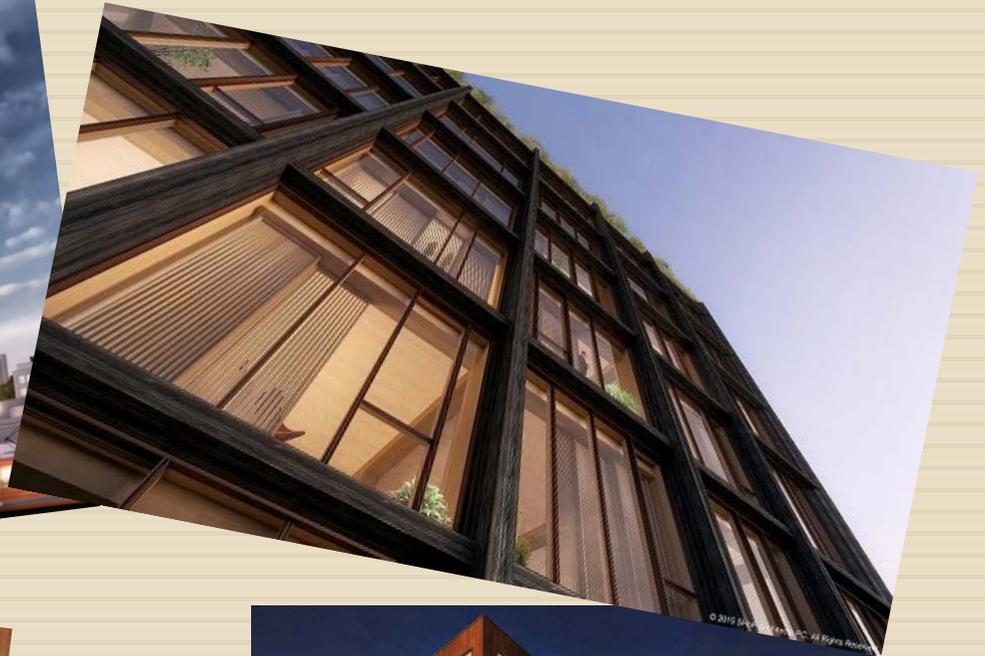
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# Future of U.S. Tall Wood Buildings



# US CLT Research



- USDA NIFA
- ARS
- FPL - CAWS
  - ▣ Performance Based Design of CLT
  - ▣ NEES-Soft CLT Repair Option
  - ▣ Seismic Design Parameters for CLT
  - ▣ Rocking Shear Walls (UW-Milwaukee)
  - ▣ Mechanically Laminated CLT
  - ▣ Instrumentation of Promega Building
  - ▣ LCA of CLT
  - ▣ Supply Chain Analysis
- Forest Service Wood Innovation Awards
- NEEScr - CLT





# Where is the future?



# Topics Areas for Workshop



- **Resistance to Lateral Loads**
- **Building Performance:**
  - Durability
  - Sound,
  - Vibration
  - LCA
- **Fire Safety**
- **Material Resources and Other Research Topics**



# Tallest US Wood Structures

