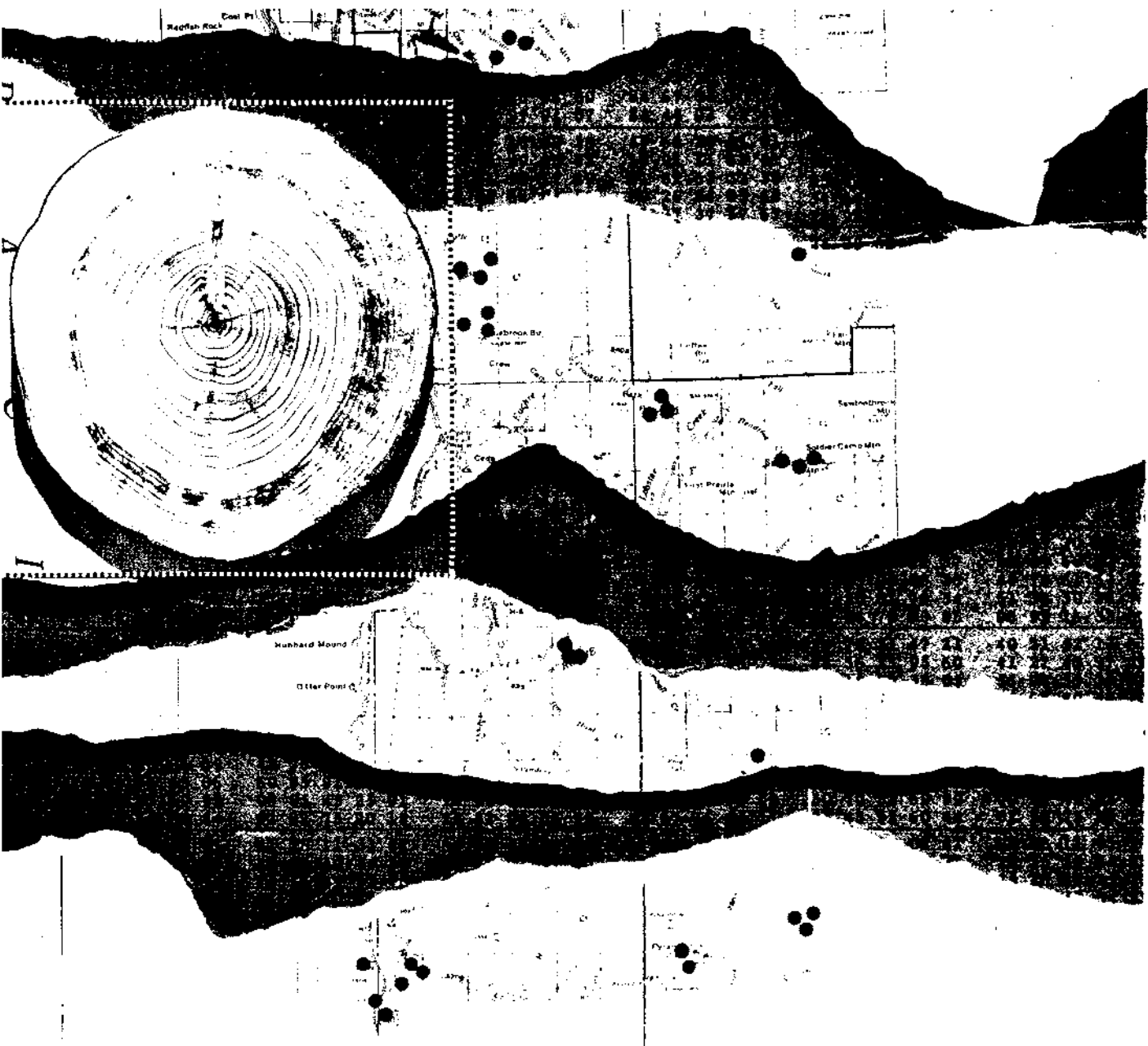


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# Strength and Related Properties of a Randomly Selected Sample of Second - Growth Redwood



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## ABSTRACT

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Twenty-four trees were randomly selected from the second-growth redwood (Sequoia sempervirens) stands of four member companies of the California Redwood Association. Further random procedures were used to select 8-foot bolts from these trees and for the selection of specimen material from each bolt for the evaluation of the strength and related properties of second-growth redwood.

Most mechanical properties were found to be 20 to 25 percent lower than those of virgin material. Exceptions to this were maximum shearing strength parallel to grain and maximum tensile strength parallel to grain. The mechanical properties were generally substantially higher than previously reported for open-grown second-growth material but comparable to the properties of close-grown material. Important structural properties such as modulus of elasticity and modulus of rupture in bending, maximum crushing strength parallel to grain, and maximum shearing strength were substantially higher than an average of close- and open-grown material previously evaluated.

Although the average specific gravity was only approximately 10 percent lower than for virgin material, most strength properties are somewhat lower than those of virgin redwood of the same specific gravity.

Shrinkage characteristics are comparable to those previously reported for virgin and second-growth redwood.

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# Strength and Related Properties of a Randomly Selected Sample of Second - Growth Redwood

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## INTRODUCTION

The redwood timber industries of the West Coast are faced with the loss of their primary resource, the virgin redwood (*Sequoia sempervirens*). It was estimated in 1948, however, that commercially stocked young-growth<sup>2</sup> redwood stands totaled 727,000 acres or 38 percent of the total redwood region (4).<sup>3</sup> The redwood industries have been reluctant to use this great potential source of material, principally because of the differences between the properties of virgin and second-growth redwood. Also, the second-growth redwood typically grows in a variety of stand types. This, together with its small diameter, have generally made it economically impractical to harvest.

A number of studies have been conducted which have generally shown that second-growth redwood is lower in specific gravity and inferior in most strength properties when compared to virgin timber. Fritz (2) found that fiber stress at the elastic limit and modulus of rupture in bending, maximum crushing strength, and hardness were lower than reported by the Forest Products Laboratory (7). However, he noted that modulus of elasticity in bending, stress at elastic limit in compression parallel to grain, compressive stress perpendicular to grain, and shear parallel

to grain were higher in the second-growth redwood.

The work by Luxford and Markwardt (6) also indicates that second-growth redwood is weaker in most strength properties, and probably of greater importance, that the second-growth redwood is lower in some important strength properties than might be expected based upon the specific gravity. Paul (8) stated that, although the average specific gravity of second-growth redwood is slightly less than virgin-growth redwood, the range of specific gravity is considerably less in second-growth. Fritz (2), Luxford and Markwardt (6), and Schniewind (10) also reported lower specific gravity for the second-growth material.

Schniewind reported greater tangential shrinkage for second-growth but noted that the radial and longitudinal shrinkage of second- and virgin-growth was nearly comparable. Paul (8) found that the shrinkage of open-grown second-growth redwood was comparable to that of virgin growth in the tangential direction but somewhat less in the radial direction. In close-grown material he found that the radial shrinkage was approximately the same as in virgin material while shrinkage in the tangential direction was somewhat greater

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<sup>1</sup>Maintained at Madison, Wis., in cooperation with the University of Wisconsin.

<sup>2</sup>The term second-growth is used interchangeably with young-growth in this report to mean other than virgin timber.

<sup>3</sup>Underlined numbers in parentheses refer to Literature Cited at the end of this report.

than in the virgin-growth redwood.

Despite these reported differences in properties, certain economic factors in recent years have focused attention on the utilization of young-growth redwood. Improved logging equipment and techniques have made it practical to log smaller diameter material even under more adverse conditions. Added stimulus is provided by the fact that the young-growth timber stands are taxed as they reach merchantable size and, of course, the inevitable depletion of the virgin material is a primary consideration.

With the increased attention on the utilization of second-growth redwood, the question has arisen as to whether the difference between virgin- and second-growth material is as great as has been reported. It was felt that existing data regarding the strength and related properties of second-growth redwood were inadequate to meet the present-day needs of the redwood industries when considering the variety of conditions under which the young timber is developing. This evaluation of the mechanical and physical properties of second-growth redwood, was conducted in cooperation with the California Redwood Association as part of the Redwood Young Timber Evaluation Program undertaken by CRA's Research and Development Committee.

## EXPERIMENTAL

### Sampling Procedures

Since 1922, researchers in the United States, Canada, many European countries, and many other countries of the world involved in the evaluation of the strength and related properties of tree species have followed the procedures specified by the American Society for Testing and Materials fixed designation D 143, the latest of these being D 143-52 (1). These methods describe the entire procedure from the selection of trees to the manipulation of the tests. These methods have provided a basis for the accumulation of fundamental information regarding timber species of the world and for the world-wide unification and dissemination of results. However, modern statistical theory suggests that an equally good estimation of the properties of a species might be obtained more efficiently and economically by random sampling procedures.

An important part of obtaining average properties for a timber species is that of estimating the average properties of a bolt since implications must be made from these averages regarding average properties of tree and finally of the entire population of the species. Hinz (3), selected specimens from the same bolts by both a random technique and by the standard ASTM cruciform method. Twenty-eight bolts were evaluated for compression parallel to grain properties while evaluation of static bending, compression perpendicular to grain, and shear parallel to grain properties were limited to half of these bolts. He concluded that random sampling can be used as an alternative to standard sampling.

There is ample evidence in the literature (9) to indicate that between-tree variance is greater than within-tree variation. This suggests that a better estimate of the properties of a species population can be obtained from a like number of samples if fewer samples are taken per tree but from a larger number of trees than has normally been sampled by the ASTM procedures. The between-tree variation probably assumes even greater significance in second growth redwood because of the various conditions under which it grows. Therefore, random procedures were used in the selection and sampling of a greater number of trees than normal and in the selection of individual test specimens from the trees.

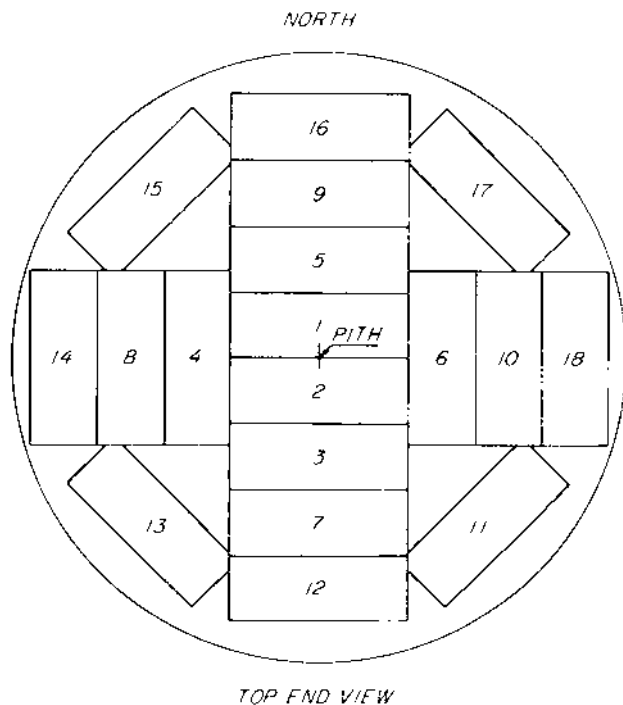
Four member companies of the California Redwood Association cooperated in providing twenty-four 8-foot logs. Each company recorded areas from its stands which satisfied the following restrictions: (a) Second-growth timber stands having 50 percent or more redwood by volume; (b) stands 40 years old or older; and (c) stands transected or bordered by a usable truck road. Each company randomly selected two townships from its recorded areas and from each township randomly selected one section. Further random procedures were applied for the selection of a plot from each section and for the selection of three trees from each selected plot. Restrictions placed upon the selection of trees were (a) that they be at least 18 inches in diameter at breast height, (b) that they contain at least one 20-foot merchantable log, and (c) that there be no visible sign of rot in the tree or evidence of rot in an increment boring. Primary concern in the entire procedure for the selection of the trees was that each accessible, merchantable young-growth redwood tree in the holdings of the

four companies involved had an equal chance of being selected.

The trees were bucked into 20- and 40-foot logs and shipped to mills of participating companies for further processing. One 8-foot bolt was selected from the logs from each tree by suitable random procedures. The 8-foot length at each end of each log and the central 8-foot length of each 40-foot log were considered as possible sections in the random selection of bolts.

### Specimen Preparation

The twenty-four 8-foot bolts were then shipped to Madison, Wis., for further processing. Planks approximately 3 by 8 inches in cross section were cut from each log according to the sawing diagram shown in figure 1. Where there was sufficient material, four planks were selected from each bolt by placing a 2-1/2-inch numbered grid over the sawing diagram and reading numbers from an appropriate table of random numbers.



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Figure 1.--Diagram for sawing 3- by 8-inch flat-sawn planks from 8-foot bolts of redwood.

Each plank was then resawn into sticks approximately 2-1/2 inches in cross section and 8 feet long. One end of each stick was used for the preparation of green specimens and the other for the preparation of dry specimens. For evaluation of properties in the green condition, four toughness specimens, a radial-tangential pair of specimens for shear parallel to grain, cleavage and tension perpendicular to grain, and one specimen for each of the remaining strength tests were prepared from each plank. A similar set of specimens was prepared from each plank for the evaluation of air-dry properties. An effort was made to prepare specimens for the green and air-dry tests from opposite ends of the same stick; however, in many instances growth characteristics controlled the location of specimens, making it impossible to use a prescribed specimen layout system.

Specimens to be tested in the green condition were immediately machined to final dimension. Material to be evaluated in the air-dry condition was carefully dried to approximate equilibrium while in the 2-1/2 by 2-1/2-inch dimension and then machined to final size. All tests were conducted according to procedures outlined in ASTM D 143-52(1).

### DESCRIPTION OF MATERIALS

Eighteen of the 24 trees evaluated came from Humboldt County, Calif., while the remaining 6 came from Mendocino County, Calif. Information regarding individual trees and of the 8-foot bolts evaluated is shown in table 1.

The bolts in general had many knots. In several the growth was quite eccentric about the pith and in some instances there was evidence of decay at or near the center of the bolt. Figures 2, 3, and 4, which show cross sections of several logs, were selected as being representative of the range of quality of the 24 bolts evaluated. The two upper cross sections in figure 2 were cut from the poorest logs of the shipment. They were less than 12 inches in diameter and extremely knotty. The sections in figure 3 represent the typical log evaluated. Those in figure 4 are from excellent second-growth logs, showing fairly uniform sate of growth and a circular cross section free of knots.

Table 1.--General information regarding the individual trees and bolts

| FPL bolt No. | Tree location, California county | Position of bolt above stump | Total merchantable length | Diameter breast height outside bark | Bolt diameter |            |
|--------------|----------------------------------|------------------------------|---------------------------|-------------------------------------|---------------|------------|
|              |                                  |                              |                           |                                     | Top           | Butt       |
|              |                                  | <u>Ft.</u>                   | <u>Ft.</u>                | <u>In.</u>                          | <u>In.</u>    | <u>In.</u> |
| 1            | Humbolt                          | 0-8                          | 40                        | 18                                  | 13.0          | 16.0       |
| 2            | Humbolt                          | 32-40                        | 60                        | 25                                  | 13.5          | 16.0       |
| 3            | Humbolt                          | 0-8                          | 60                        | 26                                  | 18.5          | 23.0       |
| 4            | Humbolt                          | 0-8                          | 40                        | 18                                  | 14.0          | 17.0       |
| 5            | Humbolt                          | 32-40                        | 60                        | 41                                  | 18.0          | 20.0       |
| 6            | Humbolt                          | 20-28                        | 60                        | 26                                  | 14.5          | 16.0       |
| 7            | Humbolt                          | 52-60                        | 60                        | 24                                  | 10.5          | 12.0       |
| 8            | Humbolt                          | 12-20                        | 60                        | 25                                  | 20.5          | 21.5       |
| 9            | Humbolt                          | 12-20                        | 80                        | 30                                  | 17.5          | 18.5       |
| 10           | Humbolt                          | 32-40                        | 100                       | 26                                  | 17.0          | 18.0       |
| 11           | Humbolt                          | 52-60                        | 80                        | 35                                  | 16.5          | 17.0       |
| 12           | Humbolt                          | 52-60                        | 100                       | 26                                  | 13.0          | 13.5       |
| 13           | Humbolt                          | 12-20                        | 80                        | 22                                  | 14.5          | 15.5       |
| 14           | Humbolt                          | 12-20                        | 80                        | 30                                  | 21.5          | 23.0       |
| 15           | Humbolt                          | 20-28                        | 100                       | 31                                  | 21.5          | 22.5       |
| 16           | Humbolt                          | 32-40                        | 80                        | 36                                  | 23.5          | 25.0       |
| 17           | Humbolt                          | 52-60                        | 100                       | 33                                  | 9.0           | 10.0       |
| 18           | Humbolt                          | 12-20                        | 80                        | 30                                  | 21.0          | 22.0       |
| 19           | Mendocino                        | 12-20                        | 100                       | 30                                  | 21.0          | 21.5       |
| 20           | Mendocino                        | 60-68                        | 80                        | 52                                  | 19.5          | 19.0       |
| 21           | Mendocino                        | 92-100                       | 130                       | 62                                  | 29.0          | 33.0       |
| 22           | Mendocino                        | 32-40                        | 100                       | 26                                  | 16.0          | 16.5       |
| 23           | Mendocino                        | 52-60                        | 120                       | 31                                  | 17.5          | 19.0       |
| 24           | Mendocino                        | 20-28                        | 100                       | 26                                  | 16.5          | 18.0       |

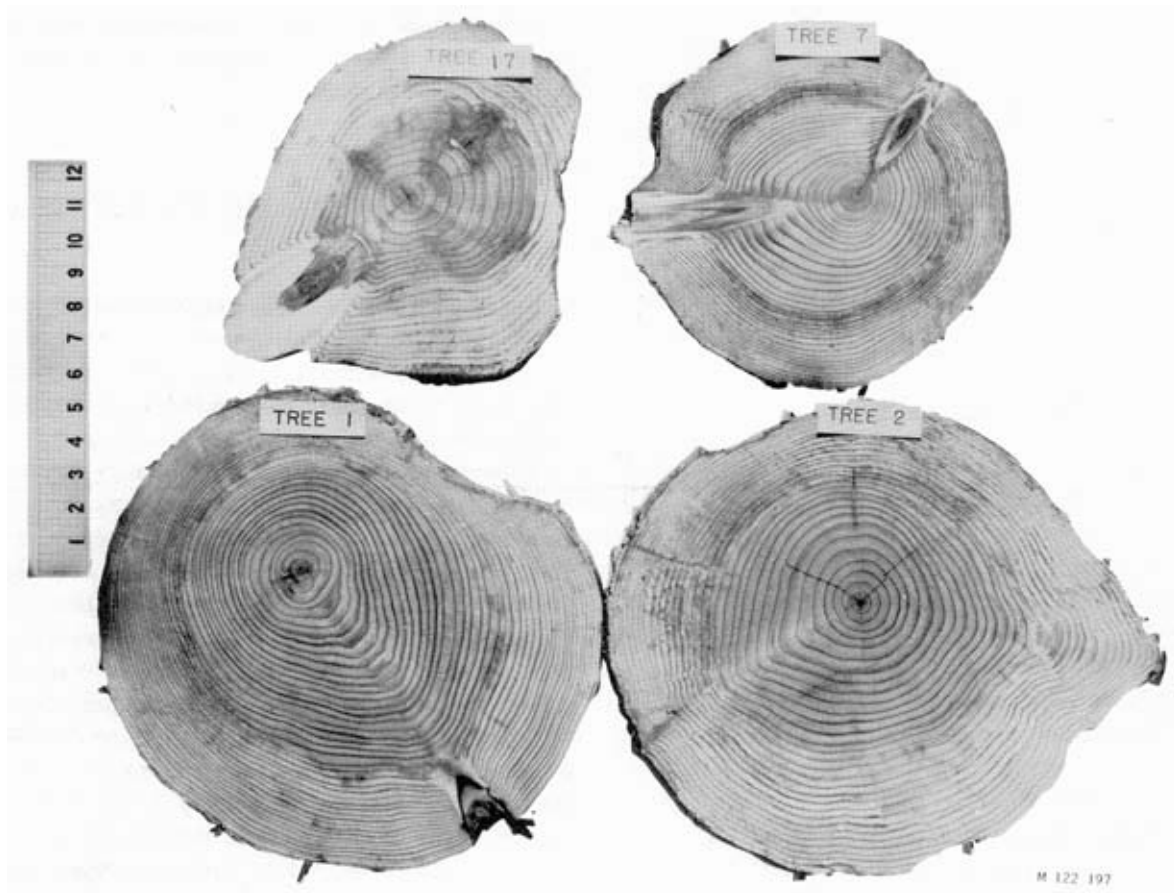


Figure 2.--Cross sections of extremely poor second-growth redwood logs.

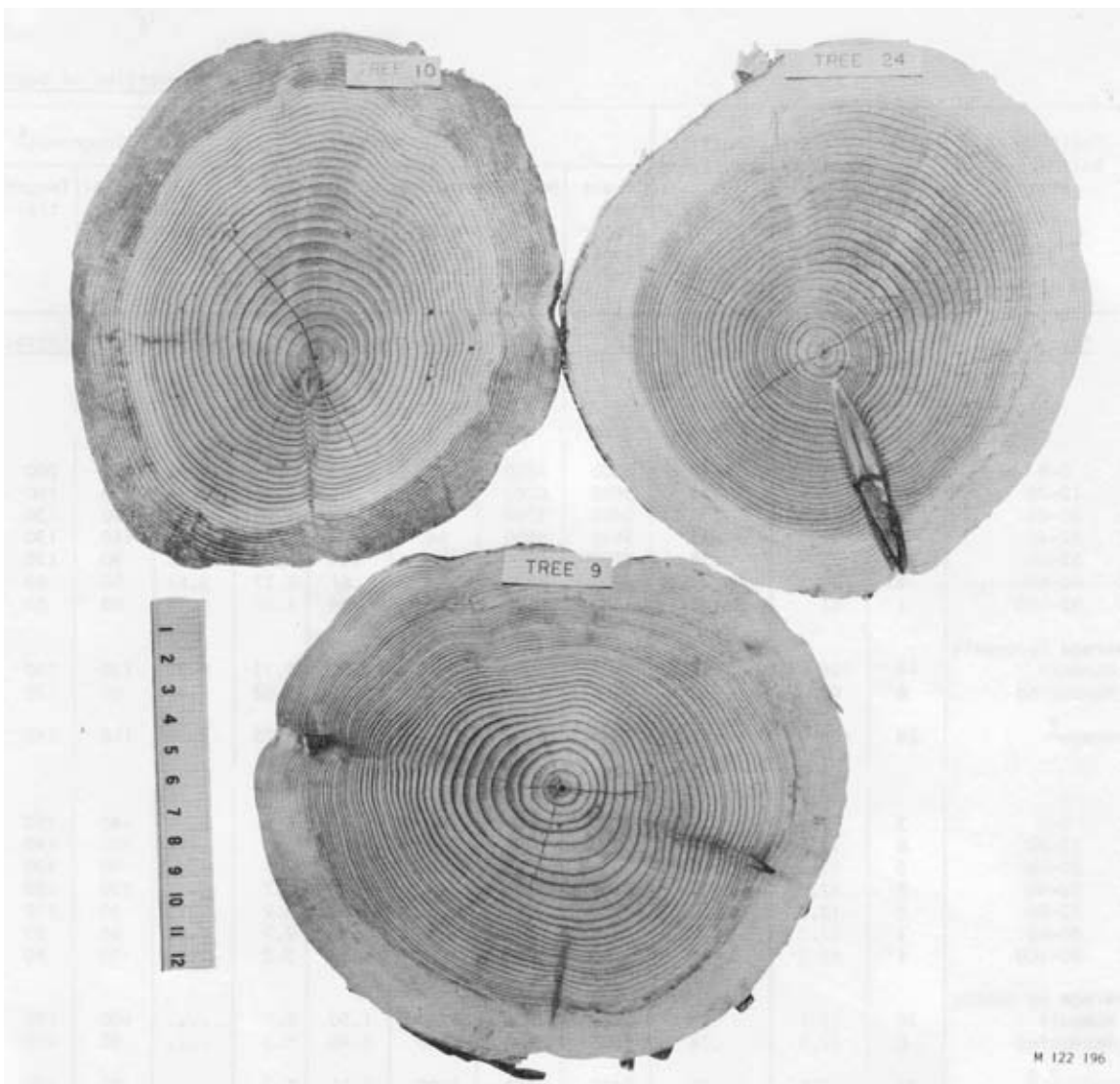


Figure 3.--Cross sections of typical second-growth redwood logs.

Figure 4.--Cross sections of excellent second-growth redwood logs.

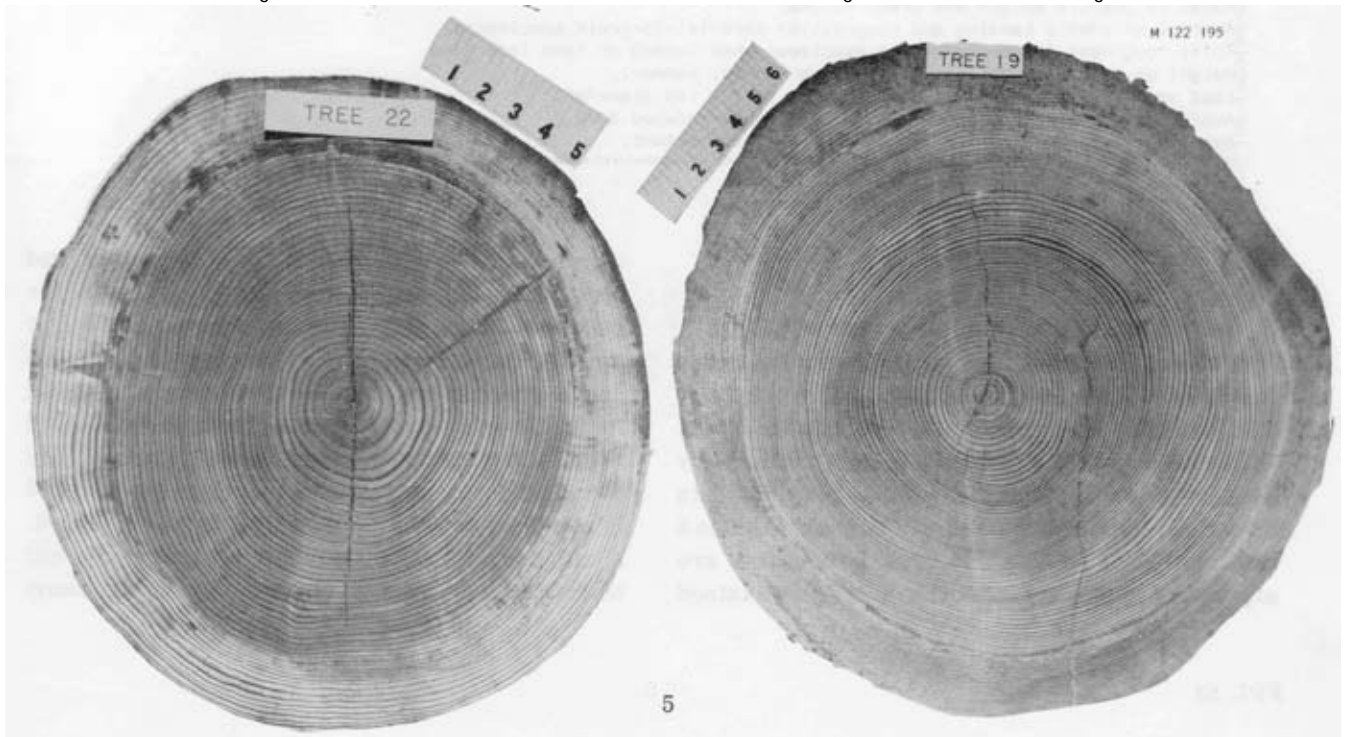


Table 2.--Mechanical properties of second-growth

| Position of bolt above stump | Number of bolts | Moisture content <sup>1</sup> | Specific gravity <sup>2,3</sup> | Static bending               |                    |                       |                           |                            |                            | Toughness <sup>4</sup> |                | Impact ending <sup>5</sup> |
|------------------------------|-----------------|-------------------------------|---------------------------------|------------------------------|--------------------|-----------------------|---------------------------|----------------------------|----------------------------|------------------------|----------------|----------------------------|
|                              |                 |                               |                                 | Stress at proportional limit | Modulus of rupture | Modulus of elasticity | Work                      |                            |                            | Radial                 | Tangential     |                            |
|                              |                 |                               |                                 |                              |                    |                       | Proportional limit        | Maximum load               | Total                      |                        |                |                            |
| <u>Ft.</u>                   |                 | <u>Pct.</u>                   |                                 | <u>P. s. i.</u>              | <u>P. s. i.</u>    | <u>1000 p. s. i.</u>  | <u>In.-lb per cu. in.</u> | <u>In.-lb. per cu. in.</u> | <u>In.-lb. per cu. in.</u> | <u>In.-lb.</u>         | <u>In.-lb.</u> | <u>In.</u>                 |
| GREEN                        |                 |                               |                                 |                              |                    |                       |                           |                            |                            |                        |                |                            |
| 0-8                          | 3               | 155                           | 0.35                            | 3200                         | 5700               | 850                   | 0.75                      | 6.79                       | 15.86                      | 170                    | 200            | 24                         |
| 12-20                        | 6               | 120                           | .36                             | 3800                         | 6200               | 1040                  | .81                       | 5.85                       | 10.74                      | 130                    | 160            | 18                         |
| 20-28                        | 3               | 86                            | .34                             | 3400                         | 5700               | 840                   | .79                       | 5.94                       | 6.32                       | 90                     | 130            | 16                         |
| 32-40                        | 5               | 99                            | .33                             | 3600                         | 5800               | 940                   | .79                       | 5.22                       | 9.15                       | 110                    | 130            | 16                         |
| 52-60                        | 5               | 75                            | .35                             | 4000                         | 6700               | 1100                  | .84                       | 6.00                       | 7.76                       | 90                     | 130            | 14                         |
| 60-68                        | 1               | 140                           | .24                             | 2600                         | 4000               | 630                   | .61                       | 3.37                       | 3.57                       | 50                     | 60             | 9                          |
| 92-100                       | 1               | 83                            | .29                             | 3700                         | 5200               | 800                   | .94                       | 4.10                       | 4.10                       | 60                     | 60             | 9                          |
| Average by county            |                 |                               |                                 |                              |                    |                       |                           |                            |                            |                        |                |                            |
| Humbolt                      | 18              | 108                           | .34                             | 3600                         | 5900               | 940                   | .80                       | 5.73                       | 9.80                       | 120                    | 150            | 17                         |
| Mendocino                    | 6               | 99                            | .33                             | 3700                         | 6100               | 1000                  | .78                       | 5.62                       | 7.65                       | 80                     | 120            | 16                         |
| Average <sup>7</sup>         | 24              | 105                           | .34                             | 3600                         | 5900               | 960                   | .80                       | 5.70                       | 9.30                       | 110                    | 140            | 16                         |
| AIR-DRY                      |                 |                               |                                 |                              |                    |                       |                           |                            |                            |                        |                |                            |
| 0-8                          | 3               | 11.9                          | .36                             | 5100                         | 8800               | 950                   | 1.62                      | 8.9                        | ....                       | 140                    | 150            | 20                         |
| 12-20                        | 6               | 12.0                          | .36                             | 5900                         | 8600               | 1240                  | 1.60                      | 5.8                        | ....                       | 100                    | 140            | 17                         |
| 20-28                        | 3               | 12.4                          | .35                             | 5000                         | 7500               | 980                   | 1.43                      | 4.5                        | ....                       | 80                     | 100            | 14                         |
| 32-40                        | 5               | 12.0                          | .34                             | 5200                         | 7500               | 1070                  | 1.44                      | 4.7                        | ....                       | 100                    | 120            | 15                         |
| 52-60                        | 5               | 12.5                          | .36                             | 5700                         | 7900               | 1230                  | 1.50                      | 4.2                        | ....                       | 90                     | 110            | 15                         |
| 60-68                        | 1               | 12.7                          | .25                             | 3300                         | 5000               | 720                   | .89                       | 2.7                        | ....                       | 60                     | 60             | 6                          |
| 92-100                       | 1               | 12.2                          | .30                             | 5100                         | 6600               | 1000                  | 1.44                      | 3.2                        | ....                       | 70                     | 80             | 8                          |
| Average by county            |                 |                               |                                 |                              |                    |                       |                           |                            |                            |                        |                |                            |
| Humbolt                      | 18              | 12.1                          | .35                             | 5400                         | 7800               | 1090                  | 1.50                      | 5.2                        | ....                       | 100                    | 120            | 16                         |
| Mendocino                    | 6               | 12.5                          | .34                             | 5400                         | 8100               | 1140                  | 1.46                      | 5.3                        | ....                       | 90                     | 110            | 15                         |
| Average <sup>7,8</sup>       | 24              | 12.0                          | .35                             | 5400                         | 7900               | 1100                  | 1.51                      | 5.2                        | ....                       | 90                     | 120            | 15                         |

<sup>1</sup>Moisture content if static bending specimen.  
<sup>2</sup>Based on oven-dry weight and green volume.  
<sup>3</sup>Average of static bending and compression parallel-to-grain specimens.  
<sup>4</sup>Total toughness (inch-pounds per specimen) when loaded on face indicated.  
<sup>5</sup>Height of drop causing complete failure (50-lb. hammer).  
<sup>6</sup>Load required to embed a 0.444-inch ball to 1/2 its diameter.  
<sup>7</sup>Average of tree averages for new second-growth redwood data.  
<sup>8</sup>Average values adjusted to 12 percent moisture content.

## PRESENTATION OF RESULTS

Data on the mechanical properties in the green and the air-dry condition are presented in table 2. The data are summarized by height in the tree. Table 3 shows the average green and air-dry properties and compares them to previous data on second-growth and on virgin timber. In table 4 the new data on second-growth redwood are expressed as percentages of the strengths obtained

in previous evaluations of second-growth and virgin-growth redwood. Table 5 presents the results of linear regressions of certain important strength properties versus specific gravity. The regression curves for these analyses are shown in figures 5 and 6. Variations of strength and related properties of green wood and how they compare to the variations in other species and in previous redwood data are presented in table 6. A number of flexural properties of sapwood and heartwood in air-dry condition from the same

| Compression parallel to grain |                           |                       | Compression perpendicular to grain stress at proportional limit | Hardness <sup>6</sup> |      | Maximum shearing strength | Cleavage                             | Tension Perpendicular to grain | Tension parallel to grain    |                          |                       | Nail withdrawal |      |
|-------------------------------|---------------------------|-----------------------|---|-----------------------|------|---------------------------|--------------------------------------|--------------------------------|------------------------------|--------------------------|-----------------------|-----------------|------|
| Stress at proportional        | Maximum crushing strength | Modulus of elasticity |   | End                   | Side |                           |                                      |                                | Stress at proportional limit | Maximum tension strength | Modulus of elasticity | End             | Side |
| P. s. i.                      | P. s. i.                  | $\frac{1000}{p.s.i.}$ | P. s. i.  | Lb.                   | Lb.  | P. s. i.                  | $\frac{Lb. per in. of width}{width}$ | P. s. i.                       | P. s. i.                     | P. s. i.                 | $\frac{1000}{p.s.i.}$ | Lb.             | Lb.  |
| 1660                          | 2760                      | 850                   | 340   | 590                   | 440  | 970                       | 170                                  | 350                            | 4000                         | 8400                     | 770                   | 52              | 130  |
| 2330                          | 3410                      | 1220                  | 260   | 530                   | 370  | 880                       | 170                                  | 280                            | 6800                         | 10300                    | 1350                  | 56              | 120  |
| 1710                          | 3020                      | 950                   | 270   | 500                   | 340  | 890                       | 160                                  | 280                            | 5500                         | 8500                     | 1060                  | 53              | 120  |
| 1860                          | 3010                      | 1090                  | 260   | 500                   | 330  | 880                       | 100                                  | 310                            | 5700                         | 9300                     | 1170                  | 60              | 120  |
| 2080                          | 3420                      | 1260                  | 280   | 540                   | 350  | 940                       | 170                                  | 300                            | 7000                         | 9600                     | 1305                  | 80              | 150  |
| 1310                          | 2010                      | 730                   | 160   | 360                   | 180  | 670                       | 120                                  | 220                            | 2900                         | 5600                     | 700                   | ...             | ...  |
| 2090                          | 2830                      | 980                   | 200   | 410                   | 230  | 820                       | 150                                  | 270                            | 5400                         | 6500                     | 1060                  | 50              | 90   |
| 1930                          | 5100                      | 1060                  | 270   | 530                   | 360  | 910                       | 160                                  | 300                            | 5600                         | 9100                     | 1120                  | 57              | 120  |
| 2060                          | 3170                      | 1180                  | 270   | 490                   | 310  | 850                       | 150                                  | 290                            | 6800                         | 9100                     | 1280                  | 63              | 120  |
| 1970                          | 3110                      | 1090                  | 270   | 520                   | 350  | 890                       | 160                                  | 300                            | 5900                         | 9100                     | 1160                  | 60              | 120  |
| 2090                          | 4870                      | 930                   | 580   | 770                   | 470  | 1260                      | 170                                  | 250                            | 5400                         | 10700                    | 960                   | 60              | 120  |
| 3310                          | 5600                      | 1370                  | 500   | 760                   | 450  | 1090                      | 150                                  | 240                            | 7700                         | 10600                    | 1450                  | 70              | 120  |
| 2740                          | 4800                      | 1110                  | 540   | 720                   | 420  | 1090                      | 140                                  | 240                            | 6700                         | 7900                     | 1180                  | 70              | 110  |
| 3070                          | 4900                      | 1260                  | 480   | 710                   | 390  | 1060                      | 150                                  | 260                            | 8400                         | 10100                    | 1440                  | 60              | 110  |
| 3190                          | 5650                      | 1390                  | 540   | 780                   | 430  | 1160                      | 140                                  | 260                            | 11000                        | 11300                    | 1550                  | 80              | 120  |
| 1810                          | 3430                      | 830                   | 340   | 500                   | 230  | 870                       | 110                                  | 200                            | 5300                         | 8400                     | 770                   | 50              | 70   |
| 2610                          | 4310                      | 1020                  | 480   | 600                   | 290  | 1150                      | 110                                  | 220                            | 7300                         | 7600                     | 1140                  | 50              | 80   |
| 2830                          | 5140                      | 1200                  | 520   | 740                   | 430  | 1120                      | 150                                  | 250                            | 7720                         | 9500                     | 1310                  | 70              | 110  |
| 3180                          | 5080                      | 1310                  | 490   | 700                   | 370  | 1110                      | 140                                  | 240                            | 8700                         | 11300                    | 1410                  | 70              | 110  |
| 2960                          | 5220                      | 1230                  | 520   | 740                   | 420  | 1110                      | 140                                  | 250                            | 7900                         | 10000                    | 1340                  | 70              | 110  |

trees are compared in table 7. Table 8 shows the shrinkage characteristics and compares them to those obtained in previous research on redwood.

## DISCUSSION OF RESULTS

The strength properties of second-growth redwood evaluated in both the green and the air-dry condition were found to be considerably less than for virgin redwood (table 4). Exceptions to this are the maximum shearing strength parallel to grain, and the maximum tensile strength perpendicular to grain. Maximum shearing strength was approximately 10 percent higher in the green condition and 20 percent higher in the dry condition than virgin redwood while the maximum

tensile strength was approximately 10 and 5 percent higher in the green and dry condition, respectively. All other mechanical properties of the second-growth redwood were lower than for virgin material. In important properties such as modulus of elasticity and modulus of rupture in bending and maximum crushing strength parallel to grain, the second-growth redwood was found to be approximately 75 to 80 percent as strong as the virgin material.

The second-growth redwood evaluated in this research, which includes both open- and close-grown material, was found to be substantially higher in mechanical properties than those previously reported for open-grown second-growth redwood. This difference was particularly pronounced in modulus of elasticity and total work in bending, maximum crushing strength parallel

Table 3.--Some strength and related properties of second-growth redwood compared to previous data on virgin and second-growth redwood

| Data source   | Shrinkage green to oven dry |            | Moisture content | Specific gravity <sup>1</sup> | Static bending               |                    |                       |                     |                     |        | Compression parallel to grain |                           | Hardness <sup>2</sup> |      | Impact bending <sup>3</sup> | Compression perpendicular to grain stress at proportional limit | Maximum shearing strength | Tension perpendicular to grain at maximum tension strength |
|---|-----------------------------|------------|------------------|-------------------------------|------------------------------|--------------------|-----------------------|---------------------|---------------------|--------|-------------------------------|---------------------------|-----------------------|------|-----------------------------|---|---------------------------|--|
|   | Radial                      | Tangential |                  |                               | Stress at proportional limit | Modulus of rupture | Modulus of elasticity | Work                |                     |        | Stress at proportional limit  | Maximum crushing strength | End                   | Side |                             |   |                           |  |
|   |                             |            |                  |                               |                              |                    |                       | Proportional limit  | Maximum load        | Total  |                               |                           |                       |      |                             |   |                           |  |
|   | Pct.                        | Pct.       | Pct.             | P.s.i.                        | P.s.i.                       | 1000 p.s.i.        | In.-lb. per cu. in.   | In.-lb. per cu. in. | In.-lb. per cu. in. | P.s.i. | P.s.i.                        | Lb.                       | Lb.                   | In.  | P.s.i.                      | P.s.i.  | P.s.i.                    |  |
| Virgin growth <sup>4</sup>                              | 2.6                         | 4.4        | 112              | 0.38                          | 4800                         | 7500               | 1180                  | 1.18                | 7.4                 | 15.2   | 3700                          | 4200                      | 570                   | 410  | 21                          | 520   | 800                       | 260  |
| Second-growth <sup>4</sup> (open grown)                 | 2.0                         | 4.4        | 146              | .28                           | 2800                         | 4600               | 640                   | .68                 | 5.1                 | 6.3    | 1810                          | 2320                      | 390                   | 280  | 14                          | 310   | 640                       | 260  |
| Second-growth <sup>4</sup> (close grown)                | 2.4                         | 5.0        | 112              | .32                           | 3600                         | 6100               | 1000                  | .73                 | 6.1                 | 10.9   | 2840                          | 3280                      | 470                   | 350  | 18                          | 350   | 730                       | 290  |
| Average second-growth <sup>4</sup> (open & close grown) | 2.2                         | 4.7        | 129              | .30                           | 3200                         | 5400               | 820                   | .70                 | 5.6                 | 8.6    | 2320                          | 2800                      | 430                   | 320  | 16                          | 330   | 680                       | 280  |
| Second-growth (new data)                                | 2.2                         | 4.9        | 105              | .34                           | 3600                         | 5900               | 960                   | .80                 | 5.7                 | 9.3    | 1970                          | 3110                      | 520                   | 350  | 16                          | 270   | 890                       | 300  |
| Average all second growth <sup>5</sup>                  | 2.2                         | 4.8        | 113              | .33                           | 3500                         | 5700               | 920                   | .77                 | 5.7                 | 9.2    | 2130                          | 3020                      | 490                   | 340  | 16                          | 290   | 820                       | 290  |
| AIR DRY   |                             |            |                  |                               |                              |                    |                       |                     |                     |        |                               |                           |                       |      |                             |   |                           |  |
| Virgin growth <sup>4</sup>                              | .....                       | .....      | 12               | .40                           | 6900                         | 10000              | 1340                  | 2.04                | 6.9                 | 8.8    | 4560                          | 6150                      | 790                   | 480  | 19                          | 860   | 940                       | 240  |
| Second-growth <sup>4</sup> (open grown)                 | .....                       | .....      | 12               | .30                           | 4200                         | 6400               | 760                   | 1.35                | 4.7                 | 4.9    | 2660                          | 3810                      | 590                   | 340  | 11                          | 550   | 860                       | 240  |
| Second-growth <sup>4</sup> (close grown)                | .....                       | .....      | 12               | .34                           | 5500                         | 8300               | 1120                  | 1.50                | 5.7                 | 7.9    | 3750                          | 5240                      | 710                   | 400  | 16                          | 640   | 930                       | 280  |
| Average second-growth <sup>4</sup> (open & close grown) | .....                       | .....      | 12               | .32                           | 4800                         | 7400               | 940                   | 1.40                | 5.2                 | 6.6    | 3200                          | 4520                      | 650                   | 370  | 14                          | 600   | 900                       | 260  |
| Second-growth (new data)                                | .....                       | .....      | 12               | .35                           | 5400                         | 7900               | 1100                  | 1.51                | 5.2                 | .....  | 2960                          | 5220                      | 740                   | 420  | 15                          | 520   | 1110                      | 250  |
| .....   | .....                       | .....      | 12               | .34                           | 5240                         | 7770               | 1050                  | 1.48                | 5.2                 | 6.6    | 3080                          | 5000                      | 710                   | 400  | 14                          | 550   | 1040                      | 250  |

<sup>1</sup>Based on volume at test and oven dry weight  
<sup>2</sup>Load required to embed a 0.444-inch ball to 1/2 its diameter.  
<sup>3</sup>Height of drop causing complete failure (50-pound hammer).  
<sup>4</sup>U.S.D.A. Tech. Bul. 479 (7).  
<sup>5</sup>Average of all tree averages.

Table 4.--Some strength properties of the new second-growth redwood data expressed as a percent of the strength of previously evaluated redwood

| Basis of comparison <sup>1</sup>             | Specific gravity | Static bending               |                    |                       |                    |              |       | Compression parallel to grain |                           | Hardness |      | Impact bending | perpendicular grain stress proportional | Maximum shearing strength | grain maximum tension strength |
|--|------------------|------------------------------|--------------------|-----------------------|--------------------|--------------|-------|-------------------------------|---------------------------|----------|------|----------------|---|---------------------------|--------------------------------|
|  |                  | Stress at proportional limit | Modulus of rupture | Modulus of elasticity | Work               |              |       | Stress at proportional limit  | Maximum crushing strength | End      | Side |                |   |                           |                                |
|  |                  |                              |                    |                       | Proportional limit | Maximum load | Total |                               |                           |          |      |                |   |                           |                                |
| Virgin growth                                | 89               | 75                           | 79                 | 81                    | 68                 | 77           | 61    | 53                            | 74                        | 91       | 85   | 76             | 52                                      | 111                       | 115                            |
| Second-growth (open grown)                   | 121              | 129                          | 128                | 150                   | 118                | 112          | 148   | 109                           | 134                       | 133      | 125  | 114            | 87                                      | 139                       | 115                            |
| Second-growth (close grown)                  | 106              | 100                          | 97                 | 96                    | 110                | 93           | 85    | 69                            | 95                        | 111      | 100  | 89             | 77                                      | 122                       | 103                            |
| Average second-growth (open and close)       | 113              | 112                          | 109                | 117                   | 114                | 102          | 108   | 85                            | 111                       | 121      | 109  | 100            | 82                                      | 131                       | 107                            |
|  | 88               | 78                           | 79                 | 82                    | 74                 | 75           | ..... | 65                            | 85                        | 94       | 88   | 79             | 60                                      | 118                       | 104                            |
|  | 117              | 129                          | 123                | 145                   | 112                | 111          | ..... | 111                           | 137                       | 125      | 124  | 136            | 95                                      | 129                       | 104                            |
| (close grown)                                | 103              | 98                           | 95                 | 98                    | 101                | 91           | ..... | 79                            | 100                       | 104      | 105  | 94             | 81                                      | 119                       | 89                             |
| Average second-growth (open and close grown) | 109              | 113                          | 107                | 117                   | 108                | 100          | ..... | 92                            | 115                       | 114      | 114  | 107            | 87                                      | 123                       | 96                             |

to grain, and in maximum shearing strength parallel to grain. Values 25 to 50 percent greater than the previous data were noted in these properties in both the green and the air-dry condition. When compared to close-grown second-growth redwood previously evaluated, however, most of the mechanical properties are nearly comparable. When compared to all average of previously evaluated close- and open-grown material, the important structural properties of the material from the current evaluation, such as modulus of elasticity and modulus of rupture in bending, maximum crushing strength parallel to grain, and maximum shearing strength, are from 10 to 30 percent higher in both the green and the dry condition.

It is clear in table 3 that the average properties for the several data sources rank in about the same order as the average specific gravities. Thus, specific gravity differences provide at least partial explanation for the observed property differences. Linear regression analyses, summarized in table 5, and graphed in figures 5 and 6, show that this same order prevails for bending and compression parallel-to-grain properties throughout most of the range of specific gravities actually encountered in redwood. Thus, at any selected specific gravity, the average properties from the new sample of second-growth redwood rank between the virgin values and the young-growth values obtained from earlier studies.

Table 5.--Regression results for certain strength properties of second-growth and virgin redwood versus specific gravity

| Source of data  | A <sup>1</sup> | B <sup>1</sup> | Coefficient of correlation | Number of specimens |
|---|----------------|----------------|----------------------------|---------------------|
|   | P. s. i.       | P. s. i.       |                            |                     |
| (STATIC BENDING)                                      |                |                |                            |                     |
| Second-growth redwood (new data)                      | -229           | 18,278         | 0.79                       | 87                  |
| Second-growth redwood (old data) <sup>2,3</sup>       | -2,227         | 24,027         | .83                        | 177                 |
| Virgin redwood <sup>3</sup>                           | -82            | 19,365         | .75                        | 233                 |
| MODULUS OF ELASTICITY (STATIC BENDING)                |                |                |                            |                     |
| Second-growth redwood (new data)                      | -41,000        | 2,934,000      | .54                        | 87                  |
| Second-growth redwood (old data) <sup>2,3</sup>       | -287,000       | 3,483,000      | .56                        | 177                 |
| Virgin redwood <sup>3</sup>                           | 194,000        | 2,491,000      | .49                        | 232                 |
| MAXIMUM CRUSHING STRENGTH (PARALLEL-TO-GRAIN)         |                |                |                            |                     |
| Second-growth redwood (new data)                      | -142           | 9,531          | .76                        | 88                  |
| Second-growth redwood (old data) <sup>2,3</sup>       | -1,898         | 15,601         | .85                        | 358                 |
| Virgin redwood <sup>3</sup>                           | -452           | 12,214         | .80                        | 484                 |
| MODULUS OF ELASTICITY (COMPRESSION PARALLEL-TO-GRAIN) |                |                |                            |                     |
| Second-growth redwood (new data)                      | -289,000       | 4,055,000      | .58                        | 87                  |
| Second-growth redwood (old data) <sup>2,3</sup>       | -838,000       | 6,085,000      | .65                        | 105                 |
| Virgin redwood <sup>3</sup>                           | 194,000        | 3,449,000      | .49                        | 85                  |

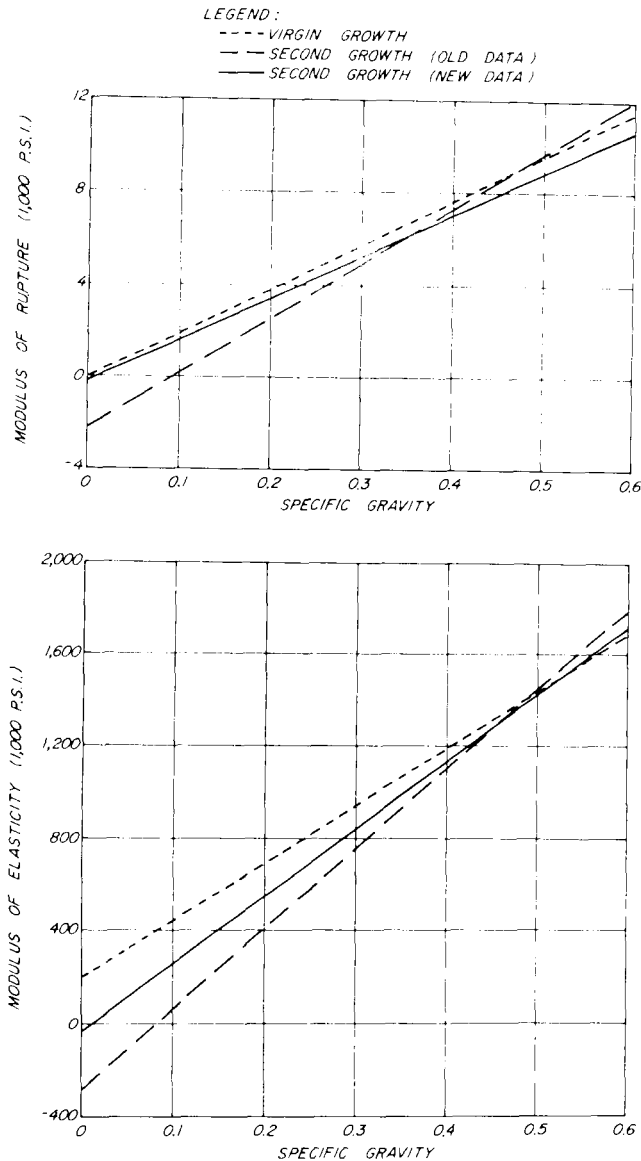
<sup>1</sup>Coefficients in the relationship  $y = A + BX$  where  $y$  is the value of the strength property being considered and  $X$  is the specific gravity.

<sup>2</sup>Includes close- and open-grown redwood previously evaluated.

<sup>3</sup>U.S.D.A. Tech. Bul. 479 (7).

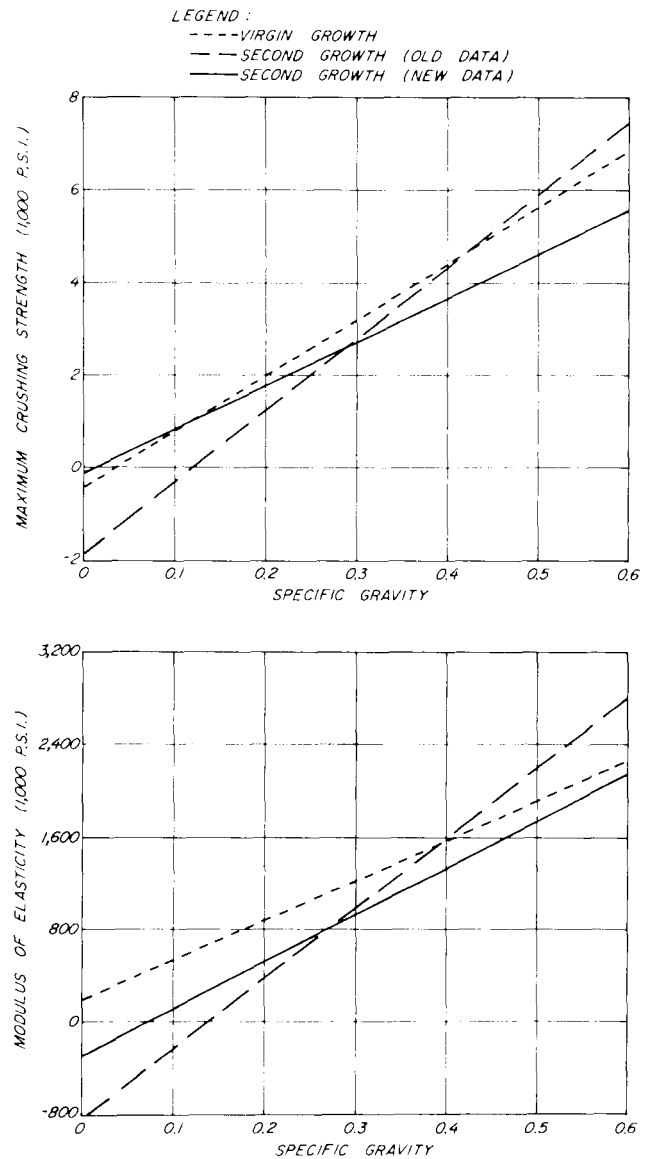
In addition to being somewhat lower in most mechanical properties than virgin material, the second-growth redwood evaluated appeared to be extremely variable. This is evident from the appearance of the specimen failures. Failures in bending ranged from extremely tough splintering tension failures to extremely abrupt and brashy appearing failures. This is well illustrated in figures 7 and 8 which show typical static and impact bending failures. The splintering tension failures are best illustrated on specimens 9-5-6

and 9-5-3 in figure 7 and the abrupt brashy failures on the end view of specimen 5-5 in figure 8. It is interesting that the results of the variance analysis shown in table 6 do not indicate that there is substantially more variability than in 50 other common species or in the important structural properties of virgin redwood. Also, this analysis indicates that the material evaluated in this research appears to be considerably less variable than the second-growth redwood from the previous evaluation.



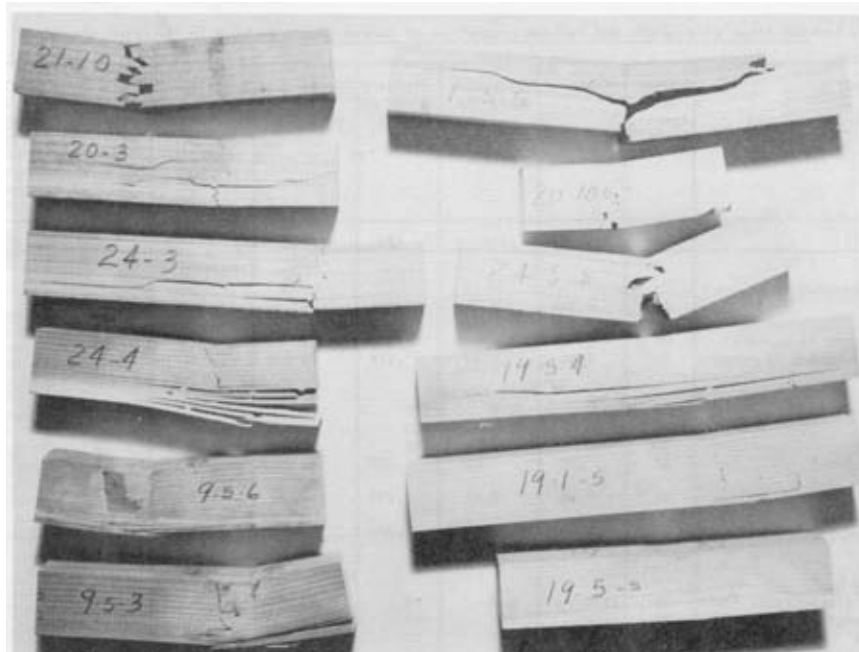
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Figure 5.--Linear regression curves for modulus of rupture and modulus of elasticity (green) in static bending versus specific gravity.



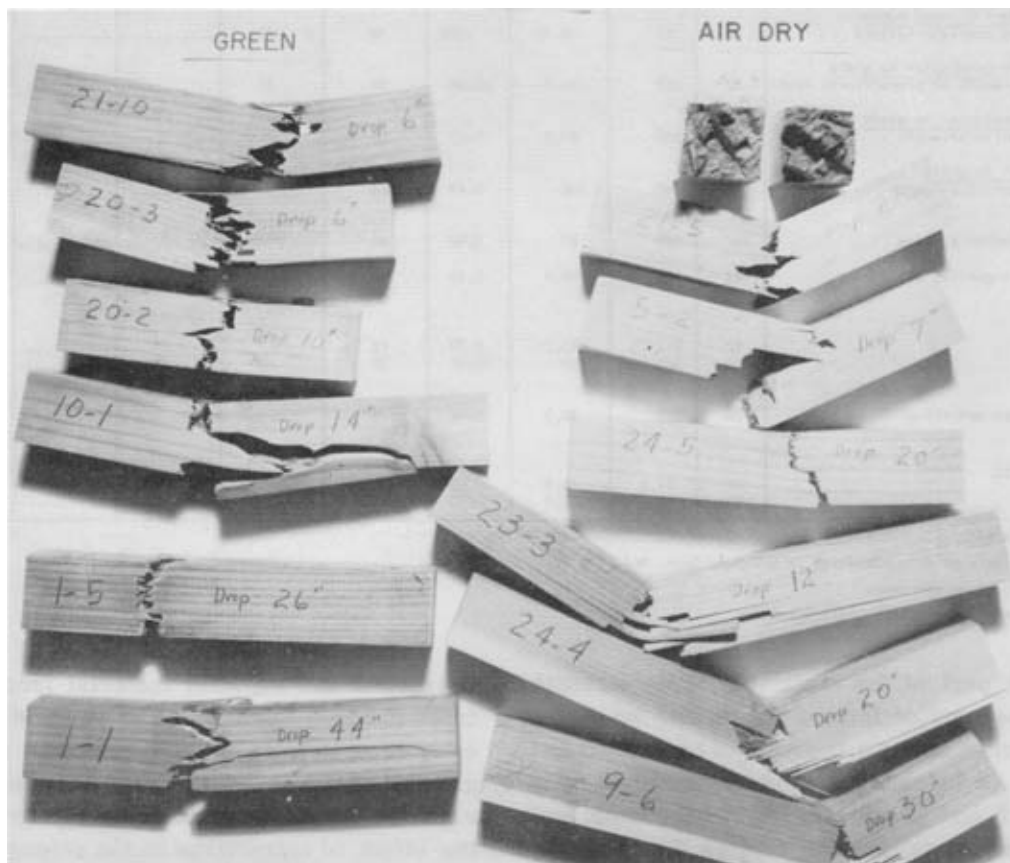
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Figure 6.--Linear regression curves for maximum crushing strength and modulus of elasticity (green) in compression parallel-to-grain versus specific gravity.



M 125 888

Figure 7.--Typical static bending failures ranging from abrupt, brashy failures shown at the top of the figure to the tough, splintering tension failures shown at the bottom.



M 125 894

Figure 8.--Typical impact bending failures. The air-dry specimens at the right show a continuous range of failures from the abrupt, brashy failures at top to the tough, splintering tension failures at the bottom.

Table 6.--Variation of strength and related properties of second-growth redwood in the green condition

| Item                                      | Number of specimens | Mean  | Standard deviation | Standard error of mean | Coefficient of variation | Coefficient of variation at 50 species <sup>1</sup> | Coefficient of variation of virgin redwood <sup>2</sup> | Coefficient of variation of previous second growth redwood data <sup>3</sup> | Units for columns (3), (4) and (5) |
|---|---------------------|-------|--------------------|------------------------|--------------------------|---|---|--|------------------------------------|
| (1)                                       | (2)                 | (3)   | (4)                | (5)                    | (6)                      | (7)   | (8)   | (9)  | (10)                               |
|   |                     |       |                    |                        | Pct.                     | Pct.  | Pct.  | Pct.   |                                    |
| <u>Specific gravity and shrinkage</u>     |                     |       |                    |                        |                          |   |   |  |                                    |
| Specific gravity <sup>3</sup>             | 87                  | 0.335 | 0.044              | 0.005                  | 13                       | 10  | .....   | .....  | .....                              |
| Specific gravity <sup>4</sup>             | 88                  | .341  | .046               | .005                   | 14                       | .....   | .....   | .....  | .....                              |
| Shrinkage, radial--green to oven-dry      | 81                  | 2.18  | .559               | .062                   | 26                       | 15  | .....   | .....  | Percent                            |
| Shrinkage, tangential--green to oven-dry  | 92                  | 4.90  | 1.10               | .115                   | 22                       | 14  | .....   | .....  | Percent                            |
| <u>Static bending</u>                     |                     |       |                    |                        |                          |   |   |  |                                    |
| Fiber stress at proportional limit        | 87                  | 3650  | 719                | 77                     | 20                       | 22  | .....   | .....  | P. s. i.                           |
| Modulus of rupture                        | 87                  | 5900  | 1020               | 110                    | 17                       | 16  | 18  | 25   | P. s. i.                           |
| Modulus of elasticity                     | 87                  | 1940  | 240                | 26                     | 25                       | 22  | 23  | 35   | 1000 p.s.i.                        |
| Work to proportional limit                | 87                  | .82   | .26                | .028                   | 32                       | 38  | .....   | .....  | In.-lb. per cu. in.                |
| Work to maximum load                      | 87                  | 5.68  | 2.21               | .237                   | 39                       | 34  | .....   | .....  | In.-lb. per cu. in.                |
| Total work                                | 86                  | 9.28  | 6.66               | .718                   | 72                       | .....   | .....   | .....  | In.-lb. per cu. in.                |
| <u>Compression parallel to grain</u>      |                     |       |                    |                        |                          |   |   |  |                                    |
| Crushing strength at proportional limit   | 85                  | 1970  | 628                | 68                     | 32                       | 24  | .....   | .....  | P.s.i.                             |
| Maximum crushing strength                 | 88                  | 3110  | 587                | 63                     | 19                       | 18  | 19  | 28   | P.s.i.                             |
| Modulus of elasticity                     | 87                  | 1090  | 327                | 35                     | 30                       | 29  | 22  | 40   | 1000 p.s.i.                        |
| <u>Tension parallel to grain</u>          |                     |       |                    |                        |                          |   |   |  |                                    |
| Fiber stress at proportional limit        | 64                  | 6020  | 2217               | 277                    | 37                       | .....   | .....   | .....  | P.s.i.                             |
| Maximum tensile strength                  | 70                  | 9200  | 2725               | 326                    | 30                       | .....   | .....   | .....  | P.s.i.                             |
| Modulus of elasticity                     | 70                  | 1200  | 388                | 46                     | 32                       | .....   | .....   | .....  | 1000 p.s.i.                        |
|   | 85                  | 17    | 6.36               | .689                   | 38                       | 25  | .....   | .....  | In.                                |
| <u>Compression perpendicular to grain</u> |                     |       |                    |                        |                          |   |   |  |                                    |
| Crushing strength at proportional limit   | 92                  | 265   | 96.7               | 10.08                  | 36                       | 28  | .....   | .....  | P.s.i.                             |
| <u>Tension perpendicular to grain</u>     |                     |       |                    |                        |                          |   |   |  |                                    |
| Maximum tensile strength                  | 172                 | 293   | 67.8               | 5.15                   | 23                       | 25  | .....   | .....  | P.s.i.                             |
| <u>Shear parallel to grain</u>            |                     |       |                    |                        |                          |   |   |  |                                    |
| Maximum shearing strength                 | 177                 | 890   | 126                | 9.44                   | 14                       | 14  | .....   | .....  | P.s.i.                             |
| <u>Toughness</u>                          |                     |       |                    |                        |                          |   |   |  |                                    |
| Loaded on radial surface                  | 161                 | 108   | 47                 | 3.70                   | 44                       | .....   | .....   | .....  | In.-lb. per specimen               |
| Loaded on tangential surface              | 163                 | 139   | 66.1               | 5.17                   | 48                       | .....   | .....   | .....  | In.-lb. per specimen               |
| <u>Hardness</u>                           |                     |       |                    |                        |                          |   |   |  |                                    |
| End                                       | 92                  | 512   | 93.2               | 9.72                   | 18                       | 17  | .....   | .....  | Lb.                                |
| Side                                      | 92                  | 346   | 104                | 10.81                  | 30                       | 20  | .....   | .....  | Lb.                                |
| <u>Cleavage</u>                           |                     |       |                    |                        |                          |   |   |  |                                    |
| Load to cause splitting                   | 164                 | 160   | 26.2               | 2.04                   | 16                       | .....   | .....   | .....  | Lb. per in. of width               |
| <u>Nail withdrawal</u>                    |                     |       |                    |                        |                          |   |   |  |                                    |
| End                                       | 65                  | 57.2  | 16.8               | 2.08                   | 29                       | .....   | .....   | .....  | Lb.                                |
| Side                                      | 65                  | 122   | 25.3               | 3.13                   | 21                       | .....   | .....   | .....  | Lb.                                |

<sup>1</sup>Wood handbook (11).

<sup>2</sup>Based on analysis of data presented in U.S.D.A. Tech. Bul. 479 (7).

<sup>3</sup>From static bending specimens.

<sup>4</sup>From compression parallel-to-grain specimens.

At least part of the variability in the strength and in the type of failure appears to be due to the difference in the properties of heartwood and sapwood. As indicated by the toughness failures in figure 9 and to a lesser degree the static and impact bending failures in figures 7 and 8, the flexural failures of sapwood generally were of the splintering tension type while the heartwood failures tended to be somewhat more abrupt and brittle. A comparison of the bending strength of

heartwood and sapwood material from the same trees (table 7) shows that the sapwood is stronger even though it is somewhat lower in specific gravity. This is in contrast to what would be expected based on Luxford's (5) evaluation of the effect of extractives on the strength of wood. He stated that extractives increased the modulus of rupture of air-dried wood by an amount equivalent to or greater than that which would be caused by an equal amount of wood substance.

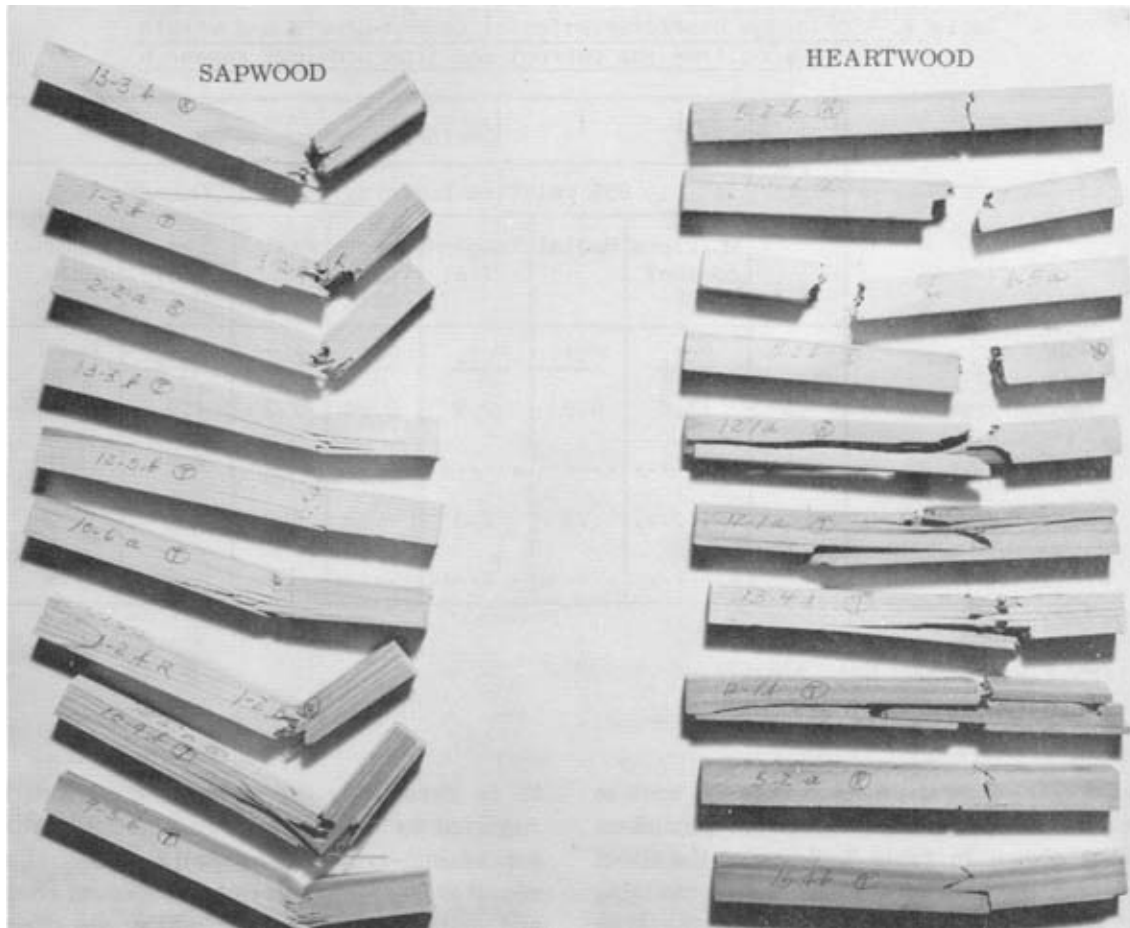


Figure 9.--Toughness failures of redwood in the air-dry condition were characterized by the abrupt brashness of the heartwood failures on the right and the tough, splintering tension failures of the sapwood on the left.

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Table 7.--Certain air-dry flexural properties of sapwood and heartwood from the same redwood trees

| Tree No. | Heartwood       |                |                               |                    |                         |                               | Sapwood         |                |                               |                    |                         |                               |
|----------|-----------------|----------------|-------------------------------|--------------------|-------------------------|-------------------------------|-----------------|----------------|-------------------------------|--------------------|-------------------------|-------------------------------|
|          | Number of tests | Rings per inch | Specific gravity <sup>1</sup> | Modulus of rupture | Modulus of elasticity   | Work to maximum load          | Number of tests | Rings per inch | Specific gravity <sup>1</sup> | Modulus of rupture | Modulus of elasticity   | Work to maximum load          |
|          |                 |                |                               | P. s. i.           | $\frac{1000}{p. s. i.}$ | $\frac{In. lb.}{per cu. in.}$ |                 |                |                               | P. s. i.           | $\frac{1000}{p. s. i.}$ | $\frac{In. lb.}{per cu. in.}$ |
| 3        | 3               | 7              | 0.382                         | 8710               | 788                     | 7.97                          | 1               | 3              | 0.358                         | 8450               | 900                     | 10.61                         |
| 11       | 3               | 4              | .324                          | 6480               | 1136                    | 2.40                          | 1               | 5              | .316                          | 7180               | 1101                    | 2.87                          |
| 13       | 3               | 6              | .335                          | 7580               | 1098                    | 4.81                          | 2               | 11             | .348                          | 8670               | 1298                    | 7.51                          |
| 16       | 3               | 4              | .297                          | 6100               | 716                     | 5.97                          | 1               | 4              | .272                          | 5890               | 771                     | 2.77                          |
| 18       | 2               | 5              | .328                          | 7490               | 906                     | 4.62                          | 2               | 6              | .314                          | 7500               | 958                     | 4.50                          |
| 22       | 2               | 7              | .378                          | 10440              | 1452                    | 6.72                          | 2               | 8              | .392                          | 11120              | 1572                    | 8.68                          |
| Average  |                 | 6              | .341                          | 7800               | 1016                    | 5.42                          |                 | 6              | .333                          | 8140               | 1100                    | 6.16                          |

<sup>1</sup>Based on volume at test and oven-dry weight.

Table 8.--Shrinkage characteristics of second-growth and virgin redwood from the current and from previous research

| Redwood                    | Rings per inch | Shrinkage, green to           |             |             |              |             |             |              |
|----------------------------|----------------|-------------------------------|-------------|-------------|--------------|-------------|-------------|--------------|
|                            |                | 74° F., 65% relative humidity |             |             |              | Ovendry     |             |              |
|                            |                | Moisture content              | Radial      | Tangential  | Longitudinal | Radial      | Tangential  | Longitudinal |
|                            |                | <u>Pct.</u>                   | <u>Pct.</u> | <u>Pct.</u> | <u>Pct.</u>  | <u>Pct.</u> | <u>Pct.</u> | <u>Pct.</u>  |
| Second growth <sup>1</sup> | 5              | 13.8                          | 0.8         | 2.2         | 0.04         | 2.2         | 4.9         | 0.19         |
| Second growth <sup>2</sup> | 5              | .....                         | .....       | .....       | .....        | 2.2         | 4.7         | .18          |
| Second growth <sup>3</sup> | .....          | .....                         | .7          | 2.3         | -.03         | 2.2         | 5.2         | .12          |
| Virgin <sup>2</sup>        | 16             | .....                         | .....       | .....       | .....        | 2.6         | 4.4         | .14          |

<sup>1</sup>U.S.D.A. Tech. Bul. 479 (7).

<sup>2</sup>Schniewind (10).

He found that extractives decreased the work to maximum load in bending which is consistent with that shown in table 7. Some of the effect noted probably could be associated with changing growth conditions during the life of the tree rather than the differences between heartwood and sapwood. However, the growth rate as indicated by the number of rings per inch in table 7 is not substantially different in the heartwood and sapwood.

The shrinkage properties (table 8) were found

to be essentially the same as those previously reported by the Forest Products Laboratory (7) for second-growth redwood. Schniewind (10) reported somewhat greater tangential shrinkage and somewhat less longitudinal shrinkage for second-growth redwood. The radial and longitudinal shrinkages were slightly lower than reported by the Forest Products Laboratory for virgin-growth redwood while the tangential shrinkage was slightly greater.



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## CONCLUSIONS

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The following conclusions have been developed from a consideration of the data collected.

1. Most mechanical properties were found to be 20 to 25 percent lower than those of virgin-growth redwood. The only exceptions were maximum shearing strength parallel to grain and maximum tensile strength perpendicular to grain which appear to be significantly higher than those for virgin material.

2. The mechanical properties generally ranged from 25 to 50 percent higher than previously reported for open-grown second-growth redwood, but nearly comparable to those of close-grown second-growth redwood. Important structural properties are 10 to 30 percent higher than an average of the previous open- and close-grown material. It was also noted that the specific gravities of the various sources of second-growth redwood data had a similar ranking.

3. The specific gravity of the new material is approximately 10 percent lower than that of virgin material. This, together with the results of linear regression analyses of strength on specific gravity, indicate that in the range of specific gravity commonly encountered, second-growth redwood is not as strong as virgin material of the same density.

4. Shrinkage properties are similar to those for virgin redwood and to those previously reported for second-growth redwood.

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